

<b>PROCESS DOCUMENT DEPARTURE</b> <b>Implementation of this departure is:</b> <input checked="" type="checkbox"/> <b>OPTIONAL</b> -Implement at discretion of affected organization <input type="checkbox"/> <b>MANDATORY</b> -Must be implemented as noted below.	ORIG	E. Dickson <i>(Approval on file)</i>	PDD NUMBER	PROCESS DOC NO.
	SUPV	W. Herb <i>(Approval on file)</i>	<b>6-1636</b>	<b>D6-53993</b>
	MFG	L. Pollack <i>(Approval on file)</i>	PAGE 1 of 2	<b>PROCESS DOCUMENT TITLE</b> <b>QUALIFICATION OF SOURCES FOR COMPOSITE PARTS</b>
	QUAL	L. Pollack <i>(Approval on file)</i>		
	MAT	L. Pollack <i>(Approval on file)</i>		
REASON:	Add BAC5578, 2 Automated Tape Layers, 3 Ply Cutters, 2 Hot Drape Formers, 2 Autoclaves, and 5 OLT WC's.			
	ENGR APPROVAL	K. Hergert <i>(Approval on file)</i>	<u>09-DECEMBER-2014</u>	RELEASE DATE
SUBCONTRACTOR(S) AFFECTED	ON MODELS	MFG DEPTS OF DIV BELOW AFFECTED		
ACITURRI COMPOSITES BOECILLO	ALL COMMERCIAL AIRPLANES AND DERIVATIVES THEREOF	NONE		
Revise the Appendix to read as follows:				
<b>PROCESSOR</b>				
ACITURRI COMPOSITES BOECILLO C/ Jeronimo Munoz 8-17 47151-Boecillo, Valladolid, Spain				
<b>BAC5578 PROCESS QUALIFICATIONS</b>				
BUILDING/ROOM DESIGNATION	QUAL. DATE	QUAL. GROUP	RESTRICTIONS	
Main Plant Clean Room 1	12/3/14	BCA		
Main Plant Clean Room 2	12/3/14	BCA		
<b>BAC5578 FACILITY APPROVALS</b>				
RECEIVING INSPECTION		FINAL INSPECTION		
FL 1		YES		

<b>PROCESS DOCUMENT DEPARTURE</b>	PROCESS DOCUMENT TITLE	PDD NUMBER	PROCESS DOC NO.
	<b>QUALIFICATION OF SOURCES FOR COMPOSITE PARTS</b>	<b>6-1636</b>	<b>D6-53993</b>
		PAGE 2 of 2	

**D6-49327 AUTOCLAVE QUALIFICATIONS**

NUMBER	DIAMETER (FEET)	LENGTH (FEET)	MAX TEMP (°F)	PRESSURE (PSI)	QUAL. DATE	QUAL. GROUP	RESTRICTIONS
AU-1	11.8	45.9	355	100	12/3/14	BCA	48,400lbs Max Load
AU-2	11.8	59	355	100	12/3/14	BCA	40,900lbs Max Load

**D6-55902 EQUIPMENT QUALIFICATIONS**

EQUIPMENT NAME	NUMBER	TYPE/ CLASS	QUAL. DATE	QUAL. GROUP	LOCATION PROCESS	RESTRICTIONS
MTorres ATL Machine	ATL-1	I/I	12/3/14	BCA	Clean Room 1	
MTorres ATL Machine	ATL-3	I/I	12/3/14	BCA	Clean Room 2	
MTorres ATL Automated Ply Cutter	ATL-3	II/I	12/3/14	BCA	Clean Room 2	Max number of plies is 40
Automated Ply Cutting Machine	GFM-1	II	12/3/14	BCA	Clean Room 1	Max number of plies is 40
Automated Ply Cutting Machine	LECTRA-1	II	12/3/14	BCA	Clean Room 1	Max number of plies is 1
Hot Drape Forming Machine	HF-1	III	12/3/14	BCA	Clean Room 1	
Hot Drape Forming Machine	HF-3	III	12/3/14	BCA	Clean Room 2	
VIRTEK OLT Work Cell	OLT WC-1	V	12/3/14	BCA	Clean Room 1	
VIRTEK OLT Work Cell	OLT WC-2	V	12/3/14	BCA	Clean Room 1	
VIRTEK OLT Work Cell	OLT WC-2B	V	12/3/14	BCA	Clean Room 1	
VIRTEK OLT Work Cell	OLT WC-3	V	12/3/14	BCA	Clean Room 2	
VIRTEK OLT Work Cell	OLT WC-4	V	12/3/14	BCA	Clean Room 2	

FL 1 Mechanical testing to be performed by: APPLUS+ Laboratories LGAI Technological Center S.A. Transport, Energy & Telecom B.U.P.I. Las Carcavas II, Plant 7&8 45200 Illescas (Toledo)

Physical and Chemical testing to be performed by: Alenia Aermacchi, Strada Provinciale Grottaglie – Monteiasi 83 74023 Grottaglie (Taranto)