

AIRBUS

In accordance with Airbus Procedure M20685, this certificate is granted to

*APPLUS ILLESCAS
CL HISTORIA NAVES 7 Y 8
ILLESCAS
45200
Spain*

*This certificate demonstrates recognition of Airbus Qualifications for :
Non Destructive Testing*

Note : saying that the real qualification data base is the official QSPL data base published at www.airbus.com on the Airbus Qualified Special Process List (QSPL) at the issuance date of this certificate.

Supplier ID: 306790

Certificate Issuance date: 04 Nov 2019 12:38

AN AIRBUS GROUP COMPANY

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AIRBUS S.A.S
SOCIETE PAR ACTIONS SIMPLIFIEE
AU CAPITAL DE 2.704.375 EUROS
383 474 814 R.C.S. TOULOUSE

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Airbus Qualifications as listed in Airbus QSPL on 04 Nov 2019 12:38
APPLUS ILLESCAS/Spain/306790

Family	Ref. No. (PS)	Title (PS)	Ref. No. (PI)	Title (PI)	Special Process	PS Current Version	Status	Limitations	First ATP or Qualification date	Airbus Reference No
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List of all Non Destruction Tests recorded in QSPL on 04 Nov 2019 12:38
APPLUS ILLESCAS/Spain/306790

Family	Ref. No. (PS)	Title (PS)	Ref. No. (PI)	Title (PI)	Special Process	PS Current Version	Status	Limitations	QCS Ref. Number	QCS Title	QCS Material/shape/thickness scope	Airbus Reference No
Non Destructive Testing	AITM6-4005	Ultrasonic pulse-echo inspection of carbon fibre plastics	AITM6-4005	Ultrasonic pulse-echo inspection of carbon fibre plastics	Yes	11	QUALIFIED WITH LIMITATIONS	As per QCS.	161394	APPlus Illescas technical qualification AITM6-4005	Material type: IPS05-01-002-03, IPS05-01-004-03, IPS05-01-001-06, IPS10-01-006-02, IPS05-04-00X-0X a	-
Non Destructive Testing	AITM6-4021	Reflector plate ultrasonic inspection	NA		Yes	2	QUALIFIED WITH LIMITATIONS	NDT method and NDT technique: Automatic reflector plate according AITM6-4021. Material type: IPS05-01-002-03, IPS05-01-004-03, IPS05-01-001-06, IPS10-01-006-02, IPS05-04-00X-0X and IPS05-04-100-01 (details in QTP) and Carbon fiber tape Hexply M21E/34%/U D268/IMA-12K. Structure builds up: flat or slightly curved monolithic laminate. Thickness range, as per QCS.	QCS130663; QCS161397	inspection of laminated structures ;Extension to Fabric Material	Material type: carbon fiber tape Hexply M21E/34%/U D268/IMA-12K.; -Structure build up: Flat or slight;Material type: IPS05-01-002-03, IPS05-01-004-03, IPS05-01-001-06, IPS10-01-006-02.; IPS05-04-00X-0X	POLV_NDT_ APPLUS_20 140130

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Family	Ref. No. (PS)	Title (PS)	Ref. No. (PI)	Title (PI)	Special Process	PS Current Version	Status	Limitations	QCS Ref. Number	QCS Title	QCS Material/shape/thickness scope	Airbus Reference No
Non Destructive Testing	AITM6-4022	Ultrasonic pulse-echo inspection of areas around fastener and rivet holes in composites	AITM6-4022	Ultrasonic pulse-echo inspection of areas around fastener and rivet holes in composites	Yes	3	QUALIFIED WITH LIMITATIONS	NDT method and NDT technique: Ultrasonic inspection of areas around fastener and rivet holes in composites by manual ultrasonic pulse-echo according AITM6-4022. Material type: IPS05-01-001-06 (details in QTP), Structure builds up: flat monolithic laminate with drill holes. Facility: APPlus Illescas (Autovía A-42 Km. 33 Polígono Industrial Las Cárcavas II. Calle 8. Naves 7 y 8 45200 Illescas – Toledo – Spain). Thickness range: 1 to 10 mm.	180564	180564	Material type: IPS05-01-001-06 (details in QTP), Structure builds up: flat monolithic laminate with	19-AAC-00008176